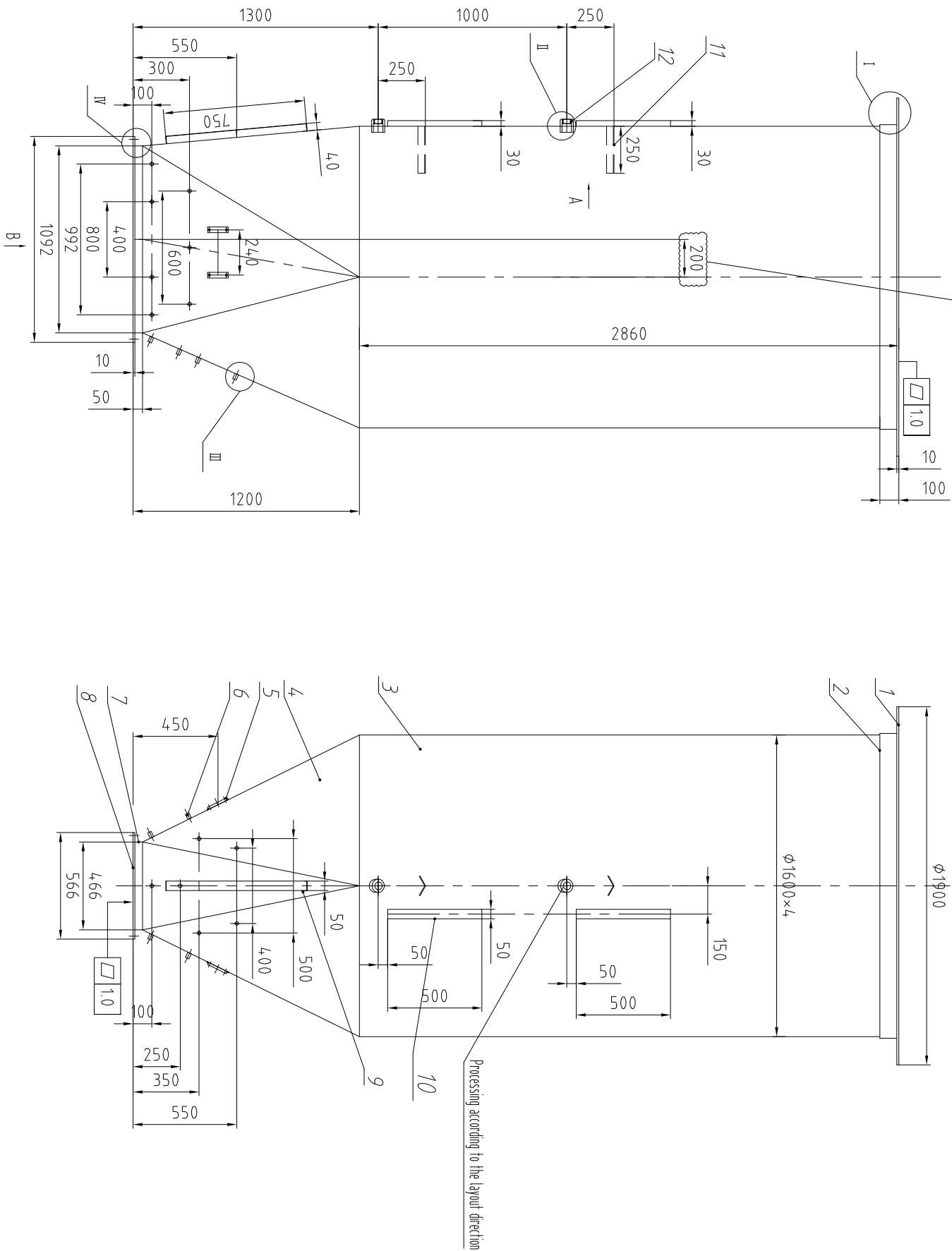
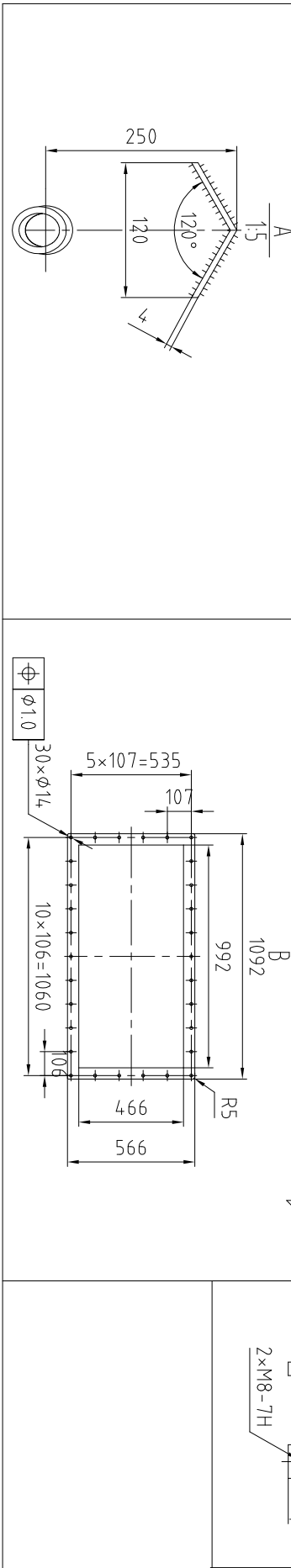
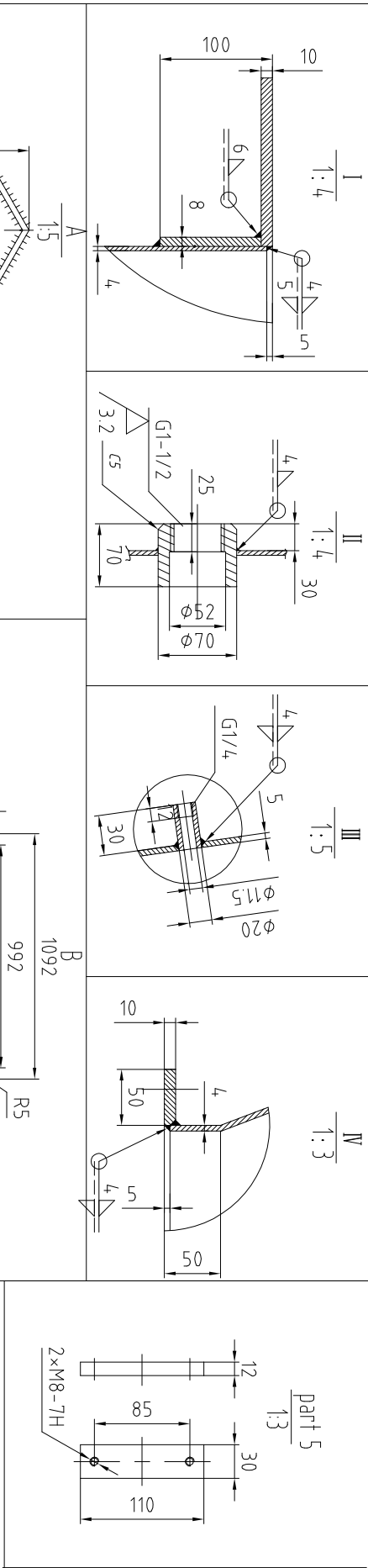


The offset direction according to daily kin layout



### Technical requirement

- 1.The equipment must be manufactured according to NB/T47003.1-2009 《THE STANDARD OF COMMON PRESSURE WELDING VESSEL》.
- 2.Welding using manual arc welding,electrode type J422, after soldering welding slag removal.
- 3.The edge should be chamfered. The welding line should be continuous.
- 4.The screw NP1-1/2" and 1/4." were recovered by tap after welding.
- 5.The locations of level sensor seat, nozzles and others welding orientation should be defined according to the layout of daily bin.
- 6.The welding line should be tested with kerosene to ensure quality of welding eligible<sup>125</sup> of welding eligible<sup>125</sup> of welding eligible<sup>125</sup>.
- 7.Machined surface<sup>6.3</sup> , thread<sup>6.3</sup>.



12	GB/T 702-2017	Level switch seat	2	Q235B	0.9	1.8	
11	GB/T 3274-2017	Level switch cover t4	2	Q235B	1.4	22.84	
10	GB/T 13237-2013	wire channel t2	2	Q235B	0.8	1.6	L=500mm
9	GB/T 13237-2013	wire channel t2	1	Q235B	1.5	1.5	L=750mm
8	GB/T 3274-2017	Below flange t10	1	Q235B	12.2	12.2	
7	GB/T 3274-2017	PIPE t4	1	Q235B	4.6	4.6	
6	GB/T 702-2017	Nozzle	20	Q235B	0.06	1.2	
5	GB/T 3274-2017	Blow appliance seat t12	4	Q235B	0.3	11.24	
4	GB/T 3274-2017	Cone t4	1	Q235B	152.8	152.8	
3	GB/T 3274-2017	Below shell t4	1	Q235B	450.3	450.3	
2	GB/T 3274-2017	Plate t8	1	Q235B	28.6	28.6	
1	GB/T 3274-2017	Up flange t10	1	Q235B	64.7	64.7	
No.	Code	Part Name	Qty	Material	Single Weight	Total Weight	Remark
	Code Number						
Mark	Number	Modified file No.	Signature	Date	weldment		
Designer	管建波	20250408	Standard		Mark	Weight	Scale
Checker			Approver				
Verifier	管建波	20250408	Security Classification	重要保密	A	72338	1:20
Processor		View			Total No.	No.	
MESNAC CO., LTD							
BELOW/ CONE							
0201130100000378							
Xjylba.13A.02							